



VISUALIZING DATA HOUR-BY-HOUR



Home Views Filters Setup Info

Welcome karel!

Active filters: Date range: Fixed : Mon Apr 01, 2013 12:00 AM - Tue Apr 30, 2013 12:00 AM, Date: Wed May 15, 2013, Category: Line:L5

	Wed May 15 2013 06:00:00 AM							Wed May 15 2013 07:00:00 PM							
OEE	6 am	7 am	8 am	9 am	10 am	11 am	12 pm	1 pm	2 pm	3 pm	4 pm	5 pm	6 pm	Summary	
01_L5_WND1	88%	98%	95%	99%	93%	84%	67%	72%	96%	77%	73%	72%	75%	84%	
02_L5_LBL1	62%	67%	70%	47%	10%	0%	17%	43%	61%	66%	45%	54%	65%	47%	
02_L5_LBL2	0%	0%	0%	0%	0%	0%	0%	0%	0%	0%	0%	0%	0%	N/A	
03_L5_CAP1	67%	71%	74%	70%	51%	51%	56%	54%	62%	51%	49%	63%	60%	60%	
04_L5_PAL1	63%	71%	77%	67%	53%	54%	55%	52%	65%	55%	51%	67%	58%	61%	

OPTIONS

The **Hour-By-Hour** display breaks the intervals as reported by each Vorne XL device into hourly (or configurable) intervals to provide more immediate and detailed information.

The display provides a color coded timeline by hour and part produced, with 'hover' details for each timeline segment.

There is a choice of data aspects to report upon (i.e. Good count, OEE, Small stops, etc)

HOUR-BY-HOUR



▼ Setup ▼ Info ▼

Welcome, Debbie Q

May 14, 2013, Category: Line:L5

Reject count rate

Tue May 14 2013 07:00:00 PM



OPTIONS

- Show Shifts
- Show Jobs
- Summary value
 - OEE
 - Line speed
 - Show Graph
 - OEE
 - Good, Reject
 - Run, Down
 - Cycles
 - Cycles time

Done

In addition to details by segment, a summary by Shift and-or part/job is also provided.

OEE Alert is a browser-based Intranet application that lets you see all of your Vorne XL Productivity devices on a single screen.

Using both the XL Bolt-On Data Collector and direct access of your Vorne XL devices, we provide you with both up-to-date operational information as well as a historical perspective.

Views include:

- Production state (Run, Down, Standby, Setup) over time, as well as summarized by state, for any period.
- **Hour-by-hour statistics, showing how well your assets are doing from hour to hour.**
- Reason code summaries, showing your top 5 or 10 most common down reasons for all devices, for any period.
- Direct display of the current data on the Vorne XL display.

Call now for a free demo of OEE Alert!

We also offer a 35-day free trial of OEE Alert

www.OEEAlert.com

Prerequisites

The application requires the [XL Bolt-On Data Collector](#) to be installed with a version of MSSQL server database and the IIS webserver (can all be on one PC). The application requires IE8 or higher, Safari, Opera, Firefox or Google Chrome, with JavaScript enabled. This application can be customized to your specific requirements.

Contact information

For more information and pricing, contact us at: **Deb-Tech Systems, Inc. ~ Algonquin, Illinois USA ~ 847.854.3148 ~ Debbie.Olk@debtechsystems.com**



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